

SOUTH PRODUCTION NOTES

**January 22, 2014
Day Shift**

**BASF EMPLOYEES
60 Last Recordable
205 Last Lost Time**

CRT's: When we run #5 we will need to check temperatures in the #5 baghouse and also keep an eye on the #5 Dust Collector stack for signs of powder coming out.

Make everyone aware that if we continue to make batches and DO store them in Building 27.....This will require the building to be regulated !

#1 MED Cleaned for Si-1624: Clean/Will run early next week.

Day shift:

Afternoon Shift: Water was stopped. Seems like the same auger was put back into the extruder. We will have to verify if that is what the engineer wants.

Midnight shift: Needs inspected.

#1 RC / Si-1624: Calciner has been reversed and the side door cleaned out.

Day shift:

Afternoon Shift: We have run Al/Ox through the calciner and we now need to set up the calciner for Si-1624. Verify screens on MOD and set up.

Midnight shift: Spiral needs cleaned out at bottom/NEED MOD.

Exhaust to Trimer

Old Pfaudler – D 1795: Decision made to stop. Not enough solution to make last batch. The pfaudler was rinsed and cleaned out twice, but the hopper will need a final rinse.

Day Shift: No activity.

Afternoon Shift: No activity

Midnight shift: No activity.

Tank 7 / AMT for D-1795 NAQ: Solution in tank on hold for the next product.

Day shift: Empty/Some batches on Old Pfaudler were made with too much AMT solution.

Afternoon Shift: No activity.

Midnight shift: No change.

#2 MED line/ Cu-1230: MED line is ready to start. Need to know when they want to start.

Day Shift:

Afternoon Shift: No activity.

Midnight shift: No change.

#2 RC/ Cleaning for Cu-1230: Need to run Al/ox through the calciner – need to include the dryer spiral elevator as well.

Day shift:

Afternoon Shift: Work notification was written to have the syntron looked at – it was repaired and then proceeded to run the Al/Ox.

Midnight Shift: Ready.

Exhausting to CTO

#3 MED line / Cleaned for D-1798 NAQ: Attempted to run/Kirk ill address problems Wednesday morning.

Day shift: B Grodecki submitted a MOC for mix line/Work order is in with Lucas.

Afternoon Shift: Pulva is really clean now. The dryer belt was started and the extra material that fell to the belt has been cleaned as well. MED line is good to go. Attempted to run MED line but were not able due to issues in the powder room (station #3 specifically). When we resume operations in the morning we need to be aware that we are feeding the Beta Zeolite (16.7 lbs each batch) through the mixer manually. Use the scale up on the third floor and FILL OUT the logsheet with all of the information asked.

Midnight Shift: No change/Kirk to address issues at 7am.

#3 RC/ Cleaned for D-1798 NAQ: Ran Al/Ox sand through calciner.

Day shift:

Afternoon Shift: Screens have been verified and the discharge bag off area has been set. Ensure that the fine drums have been set up as well.

Midnight shift: Ready/waiting for glitches in program to be addressed by Kirk.

Exhausting to CTO

New Pfaudler / Ni-2458 : Continue batches

Day shift:

Afternoon Shift: Made one batch. Continue.

Midnight shift: Made new tank and 1 batch.

Tank 6 / Ni Solution: Lab results = 11.2%

Day shift:

Afternoon Shift: No activity.

Midnight shift: Tank at 44%

National Dryer / Ni 2458 : Started feeding/Keep temperature close to 80 degrees.

Day shift:

Afternoon shift: Feeding.

Midnight shift: Feeding.

#4 RC / Ni 2458: Need to start feeding. Need to locate the two # 3 bags and correct it.

Day shift: No activity.

Afternoon Shift: No activity.

Midnight shift: Started feeding again at 4am.

Exhaust to Trimer

PK Blender / OxyVinyl Catoxid: Running out of room in B-16/will need to regulate bulding if stored elsewhere. Additional Puralox in rail shed. Use 112 Bags.

Day shift:

Afternoon Shift: Made more batches.

Midnight shift: Continued. Put batches in 16/running out of room.

#5 RC / OxyVinyl Catoxid next: DOWN. When we do start running, please add one bag of the older Catoxid material (located in the back of alumina gel) per shift until exhausted. New high heat HEPA filter arrived and installed.

Day shift: Call Bodmann to start feeding when maintenance repairs chain for 5A DC Rotolock.

Afternoon Shift: Started calciner after chain was repaired on the rotolock. Advised by John Bodmann to stop feed as the Thermowel must be removed from the calciner when this product is being run. Work notification # 933882707. Temperatures coming down – please keep temps coming down. Check dust collector and HEPA filter when it has cooled down.

Midnight shift: Cooling down-had to shut a few burners off.

Exhaust to 5DC

Tower 3 / Cu-1986: Unloaded-Hoist broken-work order is in. REMEMBER: When unloading, Grodecki will be providing instructions on sampling. Do not top off the partial drum left in the screening room with material from the next tower load. We want to keep the next tower load isolated.

Tower 6 / E-474: Tower unloaded, waiting for raws and guidance from Grodecki.

Day shift:

Afternoon shift: Tower #3 will be coming down sometime during midnight shift.

Midnight Shift: Tower 3 came down and 2 samples were taken from each tote-Keep this material separate. Tower 3 needs reloaded after maintenance repairs hoist.

Harrop Kiln - Al-3921 T 3/16”: Down... saggars have been removed, screener parts at TK#2

Day shift: No change.

Afternoon Shift: No activity.

Midnight Shift: Down.

North Screener / E 474: Nothing to screen until Tower comes down.

Day shift:

Afternoon Shift: No activity.

Midnight shift: No change.

South Screener / Cu 1986: Tower was unloaded. Do not top off the partial drum with material from the next tower load.

Day shift:

Afternoon Shift: See above notes on Tower #3.

Midnight shift: Start screening again on Day shift.

#6 - RC / D-0756: Will need to eventually clean the spiral, calciner and screener.

Day Shift: Last of the dryer and calciner extrusions were vacuumed up and the drum weighed 68Lbs. gross.

Afternoon shift: No activity. Calciner is on. Maintenance to continue work on Monday.

Midnight shift: No change.

Exhaust to Sly Scrubber

Tunnel Kiln #2 / BE-0101 Extrusions: Completed.

Day shift:

Afternoon Shift:

Midnight shift:

Tunnel Kiln #4 / Cu-0540: Continue loading/unloading

Day shift:

Afternoon Shift: Continued on.

Midnight shift: Continued.

#2662 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

#2664 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

